



Not all pump styles are pictured

Stainless Steel Pumps

	Cleaning Brush, 1 1/4" Dia.	82049
	Cleaning Brush, 21" Long	82526
	Food Equipment Lubricant, 1/4 oz	40179
a	Knob, Black	82023-000
b	Locking Collar	See Chart
c*	Optional: Gauging Collars	
	For 1-oz & 1 1/4-oz Pumps:	
	1/4 oz Portion Reduction Collar	82022
	1/8 oz Portion Reduction Collar	83529
	For 2-oz Pumps:	
	1/2 oz Portion Reduction Collar	88568
	1/4 oz Portion Reduction Collar	88571
d	Head Tube	See Chart
e	Head Insert	82018
f	Spring, 7"	82016
	Spring, 10"	82077
g	Washer (for 1- & 1 1/4-oz pumps)	82015
	Washer (for 2-oz pumps)	87602
h	Piston	See Chart
i	Seal Assembly (for 1- & 1 1/4-oz pumps)	83003
	Seal Assembly (for 2-oz pumps)	88565
j	Lid (See Parts Breakdown at server-products.com)	
k	Discharge Tube Nut	82027
l	Discharge Tube	See Chart
m	Discharge Tube O-Ring, 1"	05127
n	Valve Body, Captured Balls	See Chart
o	Cylinder O-Ring/Gasket	See Chart
p	Cylinder O-Ring/Gasket	See Chart
	St. St. Ball, 1/2" (in pumps prior to 1999)	06022

NOTE: Used to determine parts in chart on [p.72-73](#)

Wear parts like seals, springs and o-rings can be replaced, so you shouldn't need to buy a new complete pump again.

